



COB 1K Urethane Basecoat Candy paint **(Transparent dye paint)**

Description

Transparent candy color which must be applied over the recommended base color to ensure a color match. Please note the number of coats will affect the final color, thus a test comparison must be made with the original paintwork before applying paint to the motorbike.

Do not apply a thick film. The color will darken with more coats.

Must be followed with clearcoat or the next stage if required.

Application

Your paint will already have been thinned 2:1, unless you have requested otherwise.

Spray viscosity at 20 °C: 14"-15" DIN 4; HS CYCLE: 20-22" DIN4

Air cap: 1.2-1.5 mm

Air pressure: 45-50psi

N° of coats: 2 or 3 (approximately)

Film thickness: 20 - 25 μ

Drying Times

Air drying at 20°C

Allow 15 minutes between coats. Allow the final coat to dry for 30 minutes in a dust free environment before applying clearcoat or the next stage.

Notes

The substrate must not be exposed to particularly severe weather conditions in the first days after painting. Until the film has reached complete hardening, strong humidity condensations, like dew and frost and contacts with aggressive agents like smog, cleaning agents, salt on roads, must be avoided.