



## **COB 1K Urethane Basecoat paint** **(Top Coat Colors and Base Colors)**

### **Description**

High solids paint in metallic, pearl and solid colors. Easy application, excellent opacity and coverage. Requires overcoating with gloss, satin or matt clearcoat. Where it is being used as a base color, the next stage paint must be applied before final overcoating with clearcoat.

### **Application**

Your paint will already have been thinned at a 2:1 ratio, unless you have requested otherwise.

Spray viscosity at 20 °C:

14"-15" DIN 4; HS CYCLE: 20-22" DIN4 Air cap: 1.2-1.5 mm

Air pressure: 45-50psi

N° of coats: 2 or 3

Film thickness: 20 - 25  $\mu$

### **Drying Times**

Air drying at 20°C

Spray two light coats plus a final cross coat allowing 10 minutes between coats. Do not apply a thick film. Allow to dry for 20 minutes in a dust free environment, before applying clearcoat or the next stage paint as required.

### **Notes**

The substrate must not be exposed to particularly severe weather conditions in the first days after painting. Until the film has reached complete hardening, strong humidity condensations, like dew and frost and contacts with aggressive agents like smog, cleaning agents, salt on roads, must be avoided.