



## Direct Gloss “Lacquer” paint - Cellulose 1K Top Coat

### **Description**

One-pack nitro-acrylic high gloss topcoat in solid colors. Very easy to apply, very fast drying, easy to polish and offering good durability.

### **Application**

Ready to use - your paint will already have been thinned 50:50 with cellulose thinner, unless you have requested otherwise.

Spray viscosity at 20 °C: 17- 18” DIN4

Air cap: 1,2 - 1,4 mm

Air pressure: 4 Atm

N° of coats: 2 or 3

Flash-off between coats: 5 min. at 20°C

Recommended film thickness: 40 μ

### **Drying Times**

Air drying at 20°C

Handling: 40-45 min. Through-drying: 24 h

Low bake at 60°C

15 – 20 min. according to the film thickness.

Polishing

After 8 - 14 h at 20°C according to the film thickness.

### **Notes**

This paint type is durable, but not gasoline resistant. If you are painting a tank, 2K clearcoat must be applied over the top. No clearcoat would be required over other parts of the motorcycle.