



Isocyanate free 2K Gloss Clearcoat

Description

High solids gloss clearcoat which can be applied over most suitably prepared basepaints. Any gloss surfaces must be lightly rubbed down with 1200 before application.

Easy application, offering the durability and gasoline resistance normally associated with 2 pack clearcoats, while avoiding the health hazards associated with the use of isocyanate hardeners.

Application

Any gloss surfaces must be lightly rubbed down with 1200 before application.

Mix the clearcoat "lacquer" with the activator 1:1

Pot life 8 hours.

Air cap: 1.4-1.7 mm

Air pressure: 60- 65 psi (4-4.5 bar)

Number of coats: 2 – 3

Drying Times (air drying at 20°C)

Allow 5 – 10 minutes between coats to flash off

Dust free 30 mins, may be handled with care after 90 mins.

May be recoated within 8 hours or after 7 days.

Fully cured and may be polished after 7 days.

NOTES

Heavy application and low temperatures can slow down the drying mechanism, which can lead to water-spotting. Should this occur, it can usually be polished out. Please ensure paintwork is kept out of the rain for 7 days if many coats of lacquer have been applied as drying may take longer.