



Cellulose 1K Top Coat

Description

One-pack nitro-acrylic high gloss topcoat in solid colours. Very easy to apply, very fast drying, easy to polish and offering good durability.

Your paint will already have been thinned 50:50 with cellulose thinner, unless you have requested otherwise.

Application

Spray viscosity at 20 °C: 17- 18" DIN4

Air cap: 1,2 - 1,4 mm

Air pressure: 4 Atm

N° of coats: 2 or 3

Flash-off between coats: 5 min. at 20°C

Recommended film thickness: 40 µ

Drying Times

Air drying at 20°C

Handling : 40-45 min. Through-drying : 24 h

Low bake at 60°C

15 – 20 min. according to the film thickness.

Polishing

After 8 - 14 h at 20°C according to the film thickness.

Note: Cellulose paint is durable and wonderfully authentic on old machines, but not fuel resistant. If you are painting a tank, 2K clearcoat must be applied over the top. No clearcoat would be required over other parts of the motorcycle.